

## ABSTRACT OF THE DISCLOSURE

A pallet container has a rigid thin-walled inner receptacle from thermoplastic material for storage and transport of liquid or free-flowing contents, with a cage of crossed hollow bars closely surrounding the plastic receptacle as a supporting jacket and a bottom pallet which supports the receptacle and on which the support jacket is securely attached; the cage jacket comprises vertical and horizontal hollow bars firmly welded to each other which have a closed profile and a special trapezoid-shaped cross section to provide optimal vibration elasticity with sufficient flexural strength to prevent fractures of the hollow bars through extended dynamic vibrational stress due to lengthy transports on bad roads.